

مشخصات فنی دستگاه SPINNER TC82

CNC Control: SIEMENS 840D

Working hours: 21000H

Turning diameter over slide: 530 mm

Turning length: 1090 mm

Spindle passage: 82 mm

Chucking diameter: 315 mm

Turning speed: 3750 U/min

Bar capacity: 77 mm

X-axis travel: 296 mm

Centre distance: 1100 mm

Rapid traverse X-axis: 15 m/min

Rapid traverse Z-axis: 20 m/min

Tailstock quill diameter: 110 mm

C-axis accuracy: 0.01 degree

Driven live tool: Yes

Number of tools: 12

Coolant tank: 130 L

Total power requirement: 50 kW

Weight of the machine ca.: 7 t

Dimensions of the machine ca.: 3750x1550x1900 mm

مشخصات فنی دستگاه OKUMA Lc15-2s

CNC controlled multi-operation turning OKUMA LC15-2s

CNC: OSP 7000L

Milling diameter:350 mm

Turning Diameter 300 mm

Milling length 500 mm

Spindle hole 62mm

Spindle Attachment ASA 6 typ

Spindle Speed 45min.(turn/Min)

Spindle Speed max. 000(giri/min)

Advanced speed min.0,0001

Advanced speed max.1000

Advanced speed rapid 20000

Longitudinal travel 520mm

Transversal travel 260mm

Taistock travel 120mm

Turret Type 12 stations

Spindle motor power 15 HP

Volt 380

Powered tools,

Y-axis machining and rod loading magazine.

Dia. 52 mm rod capacity.

Chuck max 200 mm,

Production time according to control system about 11500 hours.

Sub-spindle, driven tools, measuring control and cutting force awakening and bar loading magazine.

Dia. 65 mm rod capacity.

مشخصات فنی دستگاه HITACHI SEIKI 23II

CNC LATHE HITACHI SEIKI -Hitec-Turn 20SII
con control numerico

Mfg.: Hitachi Seiki (Mori Seiki)

Model: HT (manufactured in Japan)

Control Gear

Power Supply: 200/220 V

3 Phase 50/60 Hz 22 KVA

Control Circuit: A/C 100 V, DC 24 V

Specifications

Swing over Bed - 17.7"

Maximum Shaft Length - 23"

Max Turning Diameter - 8"

X-Axis Travel - 8.5"

Z-Axis Travel - 15.75"

Spindle Speed - 20-5,000 RPM

Spindle Drive Motor - 15 HP

Bar Work Capacity - 2.0"

Spindle Nose - A2-6

Machine Dimensions: 97 inches long x 76 inches wide x 72 inches high

Machine Weight: 9,000 lbs. approximately

Equipped with:

SEICOS Multi CNC Control

10-station Turret

8 inch Chuck Collet Closer

Chip Conveyor, Mini-Tote from Mayfran International

Mechanically in good condition, however control

مشخصات فنی دستگاه TOPPER TONGAI TNL 1M

Chuck Size	304.8 mm
Bar Capacity	76.2 mm
# Axis	3
Power	18.6 kW
Max RPM	3,000 RPM
Turning Dia	406.4 mm
Swing	508 mm
Machining Length	2,032 mm
Tailstock	Yes
Live Tooling	yes
Sub Spindle	yes
Control	CNC (Fanuc OiTC)

